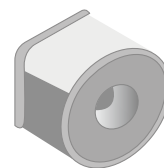
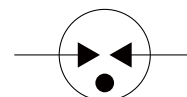


## FEATURES

- | Surface Mounting Design 8.3\*8.3\*6.0mm
- | High Current Handling Capability 20000A @ 8/20  $\mu$ s
- | Low Capacitance and Insertion Loss
- | Quick Response and Long Service Life
- | Moisture sensitivity level: Level 1



8.3\*8.3\*6.0mm




Schematic Symbol

## APPLICATION INFORMATION

- | Communication equipment.
- | Repeaters, Modems
- | Telephone Interface, Line cards.
- | Data communication equipment.

## AGENCY APPROVALS

Icon	Solderability
RoHS	Compliance with 2011/65/EU
HF	Compliance with IEC61249-2-21:2003
	Mean lead free
	UL Certificated E505857

## PRODUCT CHARACTERISTICS

Lead Material	Body Material	Terminal Finish
Copper or Fe-Ni alloy	Ceramics	100% Matte-Tin Plated

## ELECTRICAL PARAMETER

Parameter	Condition	Rating	Unit
DC Spark-over Voltage 1)	100V/s	200-300	V
Impulse Spark-over Voltage	At 1kV/ $\mu$ s	for 99 % of measured values $\leq 700$	
	At 1kV/ $\mu$ s	Typical values of distribution $\leq 650$	
Discharge Current (8/20 $\mu$ s) 2)	10 times	20	KA
AC Discharge Current	50Hz, 1S	20	A
Minimum Insulation Resistance	Test Voltage DC=100V	1	G $\Omega$
Max. Capacitance 1MHz	$V_{DC}=0.5V$	1.5	pF
Operating and Storage Temperature		-40~125	°C

1) In ionized mode

2) Terms and waveforms in accordance with ITU-T Rec. K. 12; IEC 61643-21

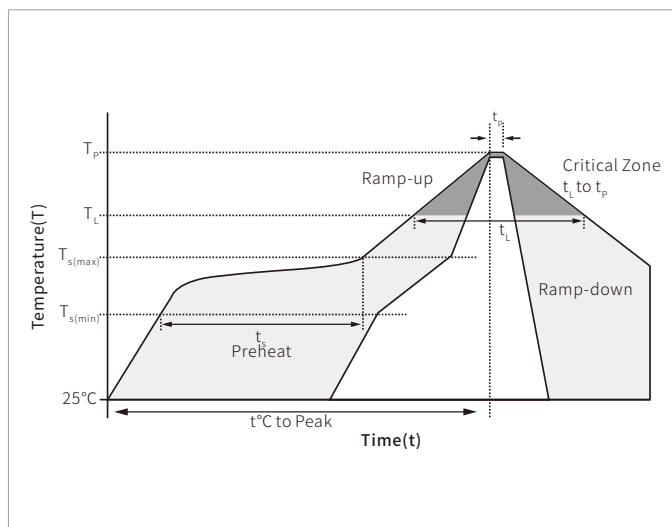
## ENVIRONMENTAL RELIABILITY CHARACTERISTICS

Testing items	Technical standards
High Temperature Storage Test	Temperature: 85°C ; Time:2H
Low Temperature Storage Test	Temperature: -40°C ; Time:2H
Vibration	Frequency: 10-500Hz ; Amplitude:0.15mm ; Time:45min
Resistance of soldering heat	Temperature: 260 $\pm$ 5°C; Time of dip soldering: 10s, 1time

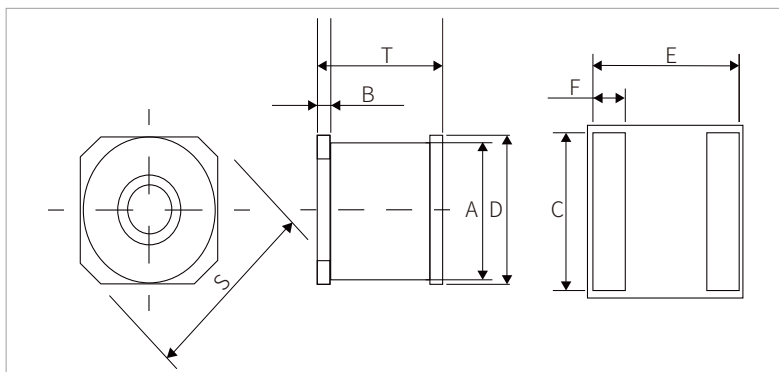
**NOTE:**Up-screen program can be specified by customer's request via contacting Semiware service

## REFLOW PROFILE

Reflow Condition		Lead-free assembly
Pre Heat	Temperature Min	150°C
	Temperature Max	200°C
	Time(min to max)	60 – 180 secs
Average ramp up rate (Liquidus)Temp ( $T_L$ ) to peak $T_s(max)$ to $T_L$ - Ramp-up Rate		3°C/second max
Reflow	Temperature ( $T_L$ ) (Liquidus)	217°C
	Time(min to max)( $t_s$ )	60 – 150 seconds
Peak Temperature ( $T_p$ )		260 °C
Time within 5°C of actual peak Temperature ( $t_p$ )		10-30 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature ( $T_p$ )		8 minutes max.
Do not exceed		260°C

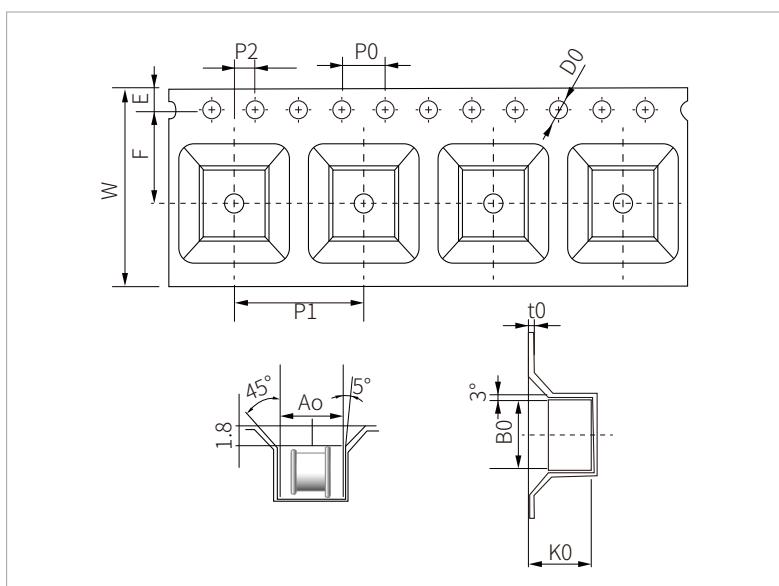


## DIMENSIONS AND RECOMMENDED SOLDERING PAD



Ref.	mm
A	8.0±0.2
B	0.5±0.1
C	9.0
D	8.3±0.2
E	6.7
F	1.2
T	6.0±0.25
S	9.0±0.4

## PACKAGE REEL INFORMATION



Ref.	mm
W	16.0±0.3
P0	4.0±0.1
P1	12.0±0.1
P2	2.0±0.1
D0	1.55±0.05
E	1.75±0.1
F	7.5±0.1
A0	6.35±0.1
K0	6.55±0.1
B0	8.65±0.1
t0	0.5±0.1

## ORDERING INFORMATION

Part Number	Size	Marking	QTY/Reel	Reel Size
SG2R08B250A	8.3*8.3*6.0mm	 SG250 08	600	13"

**Headquarters**

No.3387 Shendu Road  
Pujiang I&E Park  
Minhang Shanghai China  
201000

**Hotline**

400-021-5756

**Web**

<https://www.semiware.com>

**Sales Center**

Tel: 86-21-3463-7458  
Email: [sales18@semiware.com](mailto:sales18@semiware.com)

**Customer Service**

Tel: 86-21-5484-1001  
Email: [sales17@semiware.com](mailto:sales17@semiware.com)

**Technical Support**

Tel: 86-21-3463-7654  
Email: [fae01@semiware.com](mailto:fae01@semiware.com)

**Complaint & Suggestions**

Tel: 86-21-3463-7172  
Ext: 8868  
Email: [cs03@semiware.com](mailto:cs03@semiware.com)

**By QR Code**

Website



Wechat

To find your local partner within Semiware' s global website: [www.semiware.com](http://www.semiware.com)

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