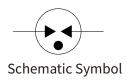


FEATURES

1	Surface	Mounting	Design	3.2*2.5*	2.5mm
	Junace	mounting	DCSIGI	J.Z Z.J	2.511111

- High Current Handling Capability 1000A @ 8/20 μs
- Low Capacitance and Insertion Loss
- Quick Response and Long Service Life
- Moisture sensitivity level:Level 1





APPLICATION INFORMATION

Communication equipment.

- Repeaters, Modems
- | Telephone Interface, Line cards.

Data communication equipment.

AGENCY APPROVALS

lcon	Solderability
RoHS	Compliance with 2011/65/EU
HF	Compliance with IEC61249-2-21:2003
Ø	Mean lead free

PRODUCT CHARACTERISTICS

Lead Material	Body Material	Terminal Finish
Copper or Fe-Ni alloy	Ceramics	100% Matte-Tin Plated



ELECTRICAL PARAMETER

Parameter	Condition	Rating	Unit
DC Blocking Voltage 1)	100V/s	63-117	V
Impulse Spark-over Voltage	At 1kV/µs	for 99 % of measured values ≤600	V
impulse spark-over voltage	At 1kV/µs	Typical values of distribution ≤550	V
Impulse Discharge Current 2)	8/20µs	1000	А
Insulation Resistance	DC=50V	≥1	GΩ
Capacitance at 1MHz	V _{DC} =0.5V	≤ 0.5	pF
Operating And Storage Temperature		-40-125	°C

1) In ionized mode 2) Terms and waveforms in accordance with ITU-T Rec. K. 12; IEC 61643-21

ENVIRONMENTAL RELIABILITY CHARACTERISTICS

Testing items	Technical standards	
High Temperature Storage Test	Temperature: 85°C ; Time:2H	
Low Temperature Storage Test	Temperature: -40°C ; Time:2H	
Vibration	Frequency: 10-500Hz ; Amplitude:0.15mm ; Time:45min	
Resistance of soldering heat	Temperature:260°C;Time of dip soldering :10s,1time	

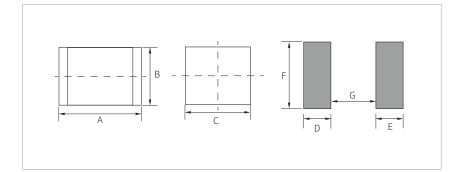
NOTE: Up-screen program can be specified by customer's request via contacting Semiware service



REFLOW PROFILE

Reflow Condition		Lead-free assembly
	Temperature Min	150°C
Pre Heat	Temperature Max	200°C
	Time(min to max)	60 – 180 secs
Average ramp up rate (Liquidus)Temp (T_L) to peak		3°C/second max
$T_s(max)$ to T_L - Ramp-up Rate		
Reflow	Temperature (T _L) (Liquidus)	217°C
Rellow	Time(min to max)(t _s)	60 – 150 seconds
Peak Tem	perature (T _P)	260 °C
Time with	in 5°C of actual peak Temperature (tp)	10-30 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T _p)		8 minutes max.
Do not exceed		260°C

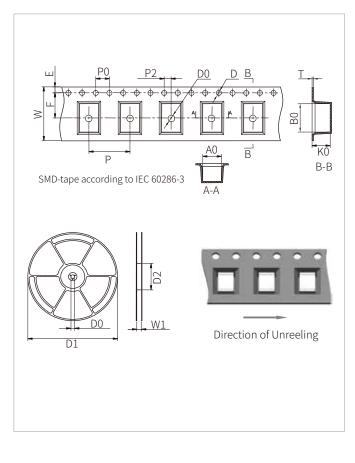
DIMENSIONS AND RECOMMENDED SOLDERING PAD



Ref.	mm
A 3.2±0.2mm	
В	2.5±0.2mm
С	2.5±0.2mm
D	1.2mm
E	1.2mm
F	3mm
G	1.5mm



TAPE AND REEL SPECIFICATION



Ref.	Dimensions		
Kei.	Millimeters	Inches	
W	12±0.3	0.472±0.012	
AO	2.8±0.1	0.110±0.004	
В0	3.5±0.1	0.138±0.004	
K0	2.8±0.1	0.110±0.004	
Р	8.0±0.1	0.315±0.004	
F	5.5±0.1	0.217±0.004	
E	1.75±0.1	0.069±0.004	
D	1.5+0.1/-0.0	0.059+0.004/-0.0	
P0	4±0.1	0.157±0.004	
P2	2±0.1	0.079±0.004	
Т	0.35±0.05	0.014±0.002	
D0	13.3±0.15	0.524±0.006	
D1	330±2	12.992±0.079	
D2	100+1/-2	3.937+0.039/-0.079	
W1	12.5±0.4	0.492±0.016	

ORDERING INFORMATION

Part Number	Size	QTY/Reel	Reel Size
SG3225B090	3.2*2.5*2.5mm	2500PCS	13"



Headquarters

No.3387 Shendu Road Pujiang I&E Park Minhang Shanghai China 201000

Hotline 400-021-5756

Web Https://www.semiware.com

Sales Center

Tel: 86-21-3463-7458 Email: sales18@semiware.com

Customer Service

Tel: 86-21-5484-1001 Email: sales17@semiware.com

Technical Support

Tel: 86-21-3463-7654 Email: fae01@semiware.com

Complaint & Suggestions

Tel: 86-21-3463-7172 Ext: 8868 Email: cs03@semiware.com

By QR Code





Website

Wechat

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