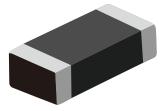


FEATURES

Fast response, instantly clamping the transient over voltage.

- High surge current handling capability.
- High energy absorption capability.
- Low clamping voltages, providing better surge protection.
- | Low capacitance values, providing digital switching circuitryprotection.
- High insulation resistance, preventing electric arcing to the adjacent

devices or circuits.



APPROVALS

RoHSCompliance with 2011/65/EUHFCompliance with IEC61249-2-21:2003

APPLICATIONS

1	
Video and audio ports.	
Computer/DSP product.	
Mobile communication.	
Universal Serial Bus (USB).	

Portable/Hand-Held Products.

Data, Diagnostic I/O ports.

ELECTRICAL SPECIFICATION

Test condition	
Varistor voltage	In = 1 mA DC
Leakage current	Vdc = 14 V DC
Maximum clamping voltage	Ic = 1 A
Rated peak single pulse transient current	8 / 20 μs waveform, +/- each 1 time induce
Capacitance	10/1000 μs waveform
Insulation resistance after reflow soldering	f = 1MHz, Vrms = 0.5 V



ELECTRICAL SPECIFICATION

Electrical specification				
Maximum allowable continuous DC voltage	14	V		
trigger voltage / Varistor voltage / breakdown voltage	18 -28	V		
Maximum clamping voltage	55	V	Maximum	
Rated peak single pulse transient current	1	А	Maximum	
Nonlinearity coefficient	> 12			
Leakage current at continuous DC voltage	< 0.1	μΑ		
Response time	< 0.5	ns		
Varistor voltage temperature coefficient	< 0.05	%/°C		
Capacitance measured at 1MHz	10	pF	Typical	
Capacitance tolerance	-50 to +80	%		
Insulation resistance after reflow soldering on PCB	> 10	MΩ		
Operating ambient temperature	-55 to +125	°C		
Storage temperature	-55 to +125	°C		



RELIABILITY TESTING PROCEDURES

Reliability parameter		Test methods and remarks	Test requirement
Pulse current capability	lmax 8/20 μs	IEC 1051-1, Test 4.5. 10 pulses in the same direction at 2 pulses per minute at maximum peak current	d Vn /Vn≤10% no visible damage
Electrostatic discharge capability			d Vn /Vn≤10% no visible damage
	Thermal shock	IEC 68-2-14 Condition for 1 cycle Step 1 : Min. −40°C, 30±3 min. Step 2 : Max. +125°C, 30±3 min. Number of cycles: 30 times	d Vn /Vn≤5% no visible damage
Environmenta l reliability	Low temperature	IEC 68-2-1 Place the chip at -40 \pm 5°C for 1000 \pm 12hrs. Remove and place for 24 \pm 2hrs at room temp. condition, then measure	d Vn /Vn≤5% no visible damage
	High temperature	IEC 68-2-2 Place the chip at $125\pm5^{\circ}$ C for 1000 ± 24 hrs. Remove and place for 24 ± 2 hrs at room temp. condition, then measure	d Vn /Vn≤5% no visible damage
	Heat resistance	IEC 68-2-3 Apply the rated voltage for 1000±48hrs at 85±3°C. Remove and place for 24±2hrs at room temp. condition, then measure	d Vn /Vn≤5% no visible damage
	Humidity resistance	IEC 68-2-30 Place the chip at 40±2°C and 90 to 95% humidity for 1000±24hrs. Remove and place for 24±2hrs at room temp. condition, then measure	d Vn /Vn≤10% no visible damage
	Pressure cooker test	Place the chip at 2 atm, 120°C, 85%RH for 60 hrs. Remove and place for 24 \pm 2hrs at room temp. condition, then measure	d Vn /Vn≤10% no visible damage
	Operating life	Apply the rated voltage for 1000±48hrs at 125±3°C. Remove and place for 24±2hrs at room temp. condition, then measure	d Vn /Vn≤10% no visible damage
Mechanical Reliability	Adhesive strength	IEC 68-2-22 Applied force on SMD chip by fracture from PCB	Strength>10 N no visible damage



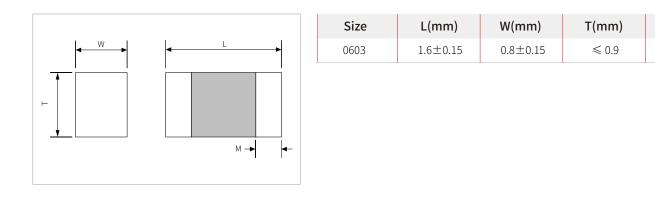
M(mm)

 0.35 ± 0.10

MATERIAL SPECIFICATION

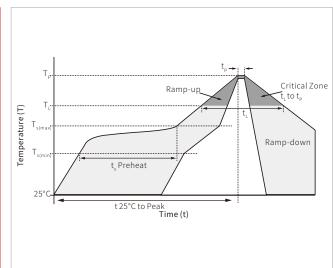
Body	Internal electrode	External electrode	Thickness of Ni/Sn plating layer	
ZnO based ceramics	Silver – Palladium	Silver – Nickel – Tin	Nickel $> 1\mu\text{m},$ Tin $> 2\mu\text{m}$	

DIMENSION SPECIFICATION



SOLDERING RECOMMENDATIONS

Reflow Condition		Lead-free assembly
Temperature Max (T _{s(min)})		150°C
Pre Heat	Temperature Max (T _{s(max)})	200°C
	Time (min to max) (t _s)	60 – 180 secs
Average ran	Average ramp up rate (Liquidus Temp (T_L) to peak	
$T_{s(max)}$ to T_{L} - Ramp-up Rate		3°C/second max
Reflow	Temperature (T _L) (Liquidus)	217°C
Kenow	Time (min to max) (t _L)	60 – 150 seconds
Peak Temperature (T _P)		260°C
Time within 5°C of actual peak Temperature (t_p)		20 – 40 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T _P)		8 minutes max.
Do not exceed		260°C





DRDERING INF ORMATIOON

Part Number	Package&Size	QTY/Reel	Reel Size
SME0603B14MA	0603 (1.6 x 0.8 mm)	4000PCS	7"



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